

AxiChrom™ 70

5.2 Spare parts list

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1 Introduction

1.1 Purpose and scope

This document lists the spare parts for the product, the product code is shown in the footer. Spare parts are available for sale.

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2 Spare parts policy

2.1 Spare parts definition

Spare parts are defined as a part that needs to be regularly replaced due to contamination, wear or a potential for it to be lost. The identification is based on the recommendation from our Engineering group.

2.2 Spare parts delivery

Most of the spare parts in this list are available from stock. Stocked parts ordered will be shipped within 3 days. Please note that parts temporarily out of stock, may have 4 to 12 weeks delivery time. Non-stocked spare parts have an estimated delivery time of 4 to 16 weeks.

2.3 Unlisted parts

Other parts that are not itemized on the spare parts list will be manufactured to order. Parts ordered as a special request have an estimated delivery time of 6 to 16 weeks.

2.4 Recommendation

The Spare parts list contains a recommendation (Rec. spare) on what parts should be ordered in advance and stocked on your site ensuring availability in case of a breakdown or replacement need.

You should consider holding a stock of parts that would enable you to recover from a breakdown in accordance with your own recovery plans. Cytiva offers several options to help you meet your parts availability needs and minimize the risk of downtime. Our staff would be happy to assist in reviewing your needs.

Recommended for Preventive Maintenance (Incl. in PM) lists parts that is included/exchanged during Preventive Maintenance Visit (PM). B = Basic PM visit / C = Comprehensive PM visit.

2.5 Ordering of spare parts

To order spare parts, please contact the local Sales/Service office.

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3 Spare parts list 70 300 20 PE

Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
101	Stop plug 5/16", PKG/5	PEEK	18111250	5	2	-	-
102	O-ring 19.5x3	EPDM	28401919	2	2	-	-
104	O-ring 10.3x2.4	FPM/FKM	28401783	1	1	-	-
105	Adaptor rod top AxiChrom 70	ASTM 316	28401900	1	1	-	-
106	Set screw M3x6	A4	28401790	5	5	-	-
107 126	Vent valve M8	-	28960875	1	1	1	-
108	O-ring 65x3	EPDM	28401920	1	1	-	-
109	Tube connection 5/16 id 2.9 Fem/fem	PEEK	28963351	1	1	1	Y/-
111	O-ring 14X1.5	EPDM	28401922	1	1	-	-
114	O-ring 72x2	EPDM	28401914	2	2	-	-
115	Tube support AxiChrom 70	POM-C	28901442	1	2	-	-
116	Check Valve holder	ASTM 316	28401767	1	1	-	-
117 118	Check valve	-	18110213	1	1	1	-
119	Washer 6.4x12	A4	28901462	10	6	-	-
131	Stop plug 5/16	PEEK	28981957	1	2	-	-
201	Column tube 70/300 short	Borosilicate 3.3	28963300	1	1	-	Y/Y
301 302	Bed support AxiChrom 70 20µm topp/bottom	PE	28988341	2	2	1	Y/-
401	Set screw M3x12.5 special	A4	28988329	6	6	-	-
402	Distributor 70 top	PEEK	28988344	1	1	-	Y/-
403	Screw M3x16	A4	28901467	6	6	-	-
404	Distributor 70 bottom	PEEK	28988345	1	1	-	Y/-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
405	Tube id 2.9 cpl plastic	PVDF	28988333	1	1	1	Y/-
409	O-ring 47x2	EPDM	28963418	1	1	1	-
412	Washer 3.2x9x0.8	A4	28988461	6	6	-	-
413	O-ring 2.5x1.3	EPDM	28988459	6	6	-	-
421	Snap ring	PTFE	28988328	1	2	2	Y/-
422	Support net 64	PP	28988335	2	2	1	Y/-
501	Adaptor plate 70	EN 1.4462	28988337	1	1	-	-/Y
502	Bottom plate 70	316L	28988343	1	1	-	-/Y
602	O-ring 3x1	EPDM	28963214	3	2	1	Y/-
604 605	Scraper and O-ring AxiChrom 70	UHMWPE/ EPDM	28977257	1	1	1	Y/-
606	O-ring 63.09x3.53	FPM/FKM	28963261	1	1	1	Y/-
801	Screw M4x16	A4	18110956	2	6	-	-/Y
802	Adaptor rod AxiChrom 70	ASTM 316L	28401817	1	1	-	-/Y
803	Top plate AxiChrom 70	ASTM S32205	28978949	1	1	-	-/Y
804	Top bayonet 70	ASTM S32205	28978966	1	1	-	-/Y
805	Bottom flange AxiChrom 70	ASTM 316	28401798	1	1	-	-/Y
806	Hex. nut M6	A4	18112648	8	6	-	-/Y
901	Tie bar M6 300	ASTM 316	28401760	1	3	-	-/Y
	Bayonet tool	-	28401390	2	2	-	-
	Centering tool AxiChrom 70	POM-C	28401903	1	2	-	-
	Hook wrench key	-	28907141	1	1	-	-
	Mounting aid for o-rings	PS	28924749	2	2	-	-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
101	Stop plug 5/16", PKG/5	PEEK	18111250	5	2	-	-
102	O-ring 19.5x3	EPDM	28401919	2	2	-	-
104	O-ring 10.3x2.4	FPM/FKM	28401783	1	1	-	-
105	Adaptor rod top AxiChrom 70	ASTM 316	28401900	1	1	-	-
106	Set screw M3x6	A4	28401790	5	5	-	-
107 126	Vent valve M8	-	28960875	1	1	1	-
108	O-ring 65x3	EPDM	28401920	1	1	-	-
109	Tube connection 5/16 id 2.9 Fem/fem	PEEK	28963351	1	1	1	Y/-
111	O-ring 14X1.5	EPDM	28401922	1	1	-	-
114	O-ring 72x2	EPDM	28401914	2	2	-	-
115	Tube support AxiChrom 70	POM-C	28901442	1	2	-	-
116	Check Valve holder	ASTM 316	28401767	1	1	-	-
117 118	Check valve	-	18110213	1	1	1	-
119	Washer 6.4x12	A4	28901462	10	6	-	-
131	Stop plug 5/16	PEEK	28981957	1	2	-	-
201	Column tube 70/300 short	Borosilicate 3.3	28963300	1	1	-	Y/Y
301	Bed support AxiChrom 70 20 µm top	PEEK/ASTM 316L	28963430	1	1	1	Y/-
302	Bed support AxiChrom 70 20 µm bottom	PEEK/ASTM 316L	28963267	1	1	1	Y/-
302	Bed support AxiChrom 50 20 µm bottom	PEEK/ASTM 316L	28963228	1	1	1	Y/-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
401	Screw M3x8	A4	28901470	6	6	-	-
403	Screw M3x16	A4	28901467	6	6	-	-
405	Adaptor tube id 2.9 L=636	PVDF	28963326	1	1	1	Y/-
410	O-ring 47x2	EPDM	28963418	1	1	1	Y/-
411	O-ring 54x2	EPDM	28963254	1	1	1	Y/-
501	Adaptor AxiChrom 70 20 µm	ASTM S32205	28963433	1	1	-	Y/Y
502	Bottom plate AxiChrom 70 20 µm	ASTM S32205	28963222	1	1	-	Y/Y
602	O-ring 3x1	EPDM	28963214	3	2	1	Y/-
604 605	Scraper and O-ring AxiChrom 70	UHMWPE/EPDM	28977257	1	1	1	Y/-
606	O-ring 63.09x3.53	FPM/FKM	28963261	1	1	1	Y/-
801	Screw M4x16	A4	18110956	2	6	-	-/Y
802	Adaptor rod AxiChrom 70	ASTM 316L	28401817	1	1	-	-/Y
803	Top plate AxiChrom 70	ASTM S32205	28978949	1	1	-	-/Y
804	Top bayonet 70	ASTM S32205	28978966	1	1	-	-/Y
805	Bottom flange AxiChrom 70	ASTM 316	28401798	1	1	-	-/Y
806	Hex. nut M6	A4	18112648	8	6	-	-/Y
901	Tie bar M6 300	ASTM 316	28401760	1	3	-	-/Y
	Bayonet tool	-	28401390	2	2	-	-
	Centering tool AxiChrom 70	POM-C	28401903	1	2	-	-
	Hook wrench key	-	28907141	1	1	-	-
	Mounting aid for o-rings	PS	28924749	2	2	-	-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
101	Stop plug 5/16", PKG/5	PEEK	18111250	5	2	-	-
102	O-ring 19.5x3	EPDM	28401919	2	2	-	-
104	O-ring 10.3x2.4	FPM/FKM	28401783	1	1	-	-
105	Adaptor rod top AxiChrom 70	ASTM 316	28401900	1	1	-	-
106	Set screw M3x6	A4	28401790	5	5	-	-
107 126	Vent valve M8	-	28960875	1	1	1	-
108	O-ring 65x3	EPDM	28401920	1	1	-	-
109	Tube connection 5/16 id 2.9 Fem/fem	PEEK	28963351	1	1	1	Y/-
111	O-ring 14X1.5	EPDM	28401922	1	1	-	-
114	O-ring 72x2	EPDM	28401914	2	2	-	-
115	Tube support AxiChrom 70	POM-C	28901442	1	2	-	-
116	Check Valve holder	ASTM 316	28401767	1	1	-	-
117 118	Check valve	-	18110213	1	1	1	-
119	Washer 6.4x12	A4	28901462	10	6	-	-
131	Stop plug 5/16	PEEK	28981957	1	2	-	-
201	Column tube 70/500 long	Borosilicate 3.3	28963303	1	1	-	Y/Y
301 302	Bed support AxiChrom 70 20µm topp/bottom	PE	28988341	2	2	1	Y/-
401	Set screw M3x12.5 special	A4	28988329	6	6	-	-
402	Distributor 70 top	PEEK	28988344	1	1	-	Y/-
403	Screw M3x16	A4	28901467	6	6	-	-
404	Distributor 70 bottom	PEEK	28988345	1	1	-	Y/-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
405	Tube id 2.9 cpl plastic	PVDF	28988333	1	1	1	Y/-
409	O-ring 47x2	EPDM	28963418	1	1	1	-
412	Washer 3.2x9x0.8	A4	28988461	6	6	-	-
413	O-ring 2.5x1.3	EPDM	28988459	6	6	-	-
421	Snap ring	PTFE	28988328	1	2	2	Y/-
422	Support net 64	PP	28988335	2	2	1	Y/-
501	Adaptor plate 70	EN 1.4462	28988337	1	1	-	-/Y
502	Bottom plate 70	316L	28988343	1	1	-	-/Y
602	O-ring 3x1	EPDM	28963214	3	2	1	Y/-
604 605	Scraper and O-ring AxiChrom 70	UHMWPE/ EPDM	28977257	1	1	1	Y/-
606	O-ring 63.09x3.53	FPM/FKM	28963261	1	1	1	Y/-
801	Screw M4x16	A4	18110956	2	6	-	-/Y
802	Adaptor rod AxiChrom 70	ASTM 316L	28401817	1	1	-	-/Y
803	Top plate AxiChrom 70	ASTM S32205	28978949	1	1	-	-/Y
804	Top bayonet 70	ASTM S32205	28978966	1	1	-	-/Y
805	Bottom flange AxiChrom 70	ASTM 316	28401798	1	1	-	-/Y
806	Hex. nut M6	A4	18112648	8	6	-	-/Y
901	Tie bar M6 500	ASTM 316	28401796	1	6	-	-/Y
	Bayonet tool	-	28401390	2	2	-	-
	Centering tool AxiChrom 70	POM-C	28401903	1	2	-	-
	Hook wrench key	-	28907141	1	1	-	-
	Mounting aid for o-rings	PS	28924749	2	2	-	-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
101	Stop plug 5/16", PKG/5	PEEK	18111250	5	2	-	-
102	O-ring 19.5x3	EPDM	28401919	2	2	-	-
104	O-ring 10.3x2.4	FPM/FKM	28401783	1	1	-	-
105	Adaptor rod top AxiChrom 70	ASTM 316	28401900	1	1	-	-
106	Set screw M3x6	A4	28401790	5	5	-	-
107 126	Vent valve M8	-	28960875	1	1	1	-
108	O-ring 65x3	EPDM	28401920	1	1	-	-
109	Tube connection 5/16 id 2.9 Fem/fem	PEEK	28963351	1	1	1	Y/-
111	O-ring 14X1.5	EPDM	28401922	1	1	-	-
114	O-ring 72x2	EPDM	28401914	2	2	-	-
115	Tube support AxiChrom 70	POM-C	28901442	1	2	-	-
116	Check Valve holder	ASTM 316	28401767	1	1	-	-
117 118	Check valve	-	18110213	1	1	1	-
119	Washer 6.4x12	A4	28901462	10	6	-	-
131	Stop plug 5/16	PEEK	28981957	1	2	-	-
201	Column tube 70/500 long	Borosilicate 3.3	28963303	1	1	-	Y/Y
301	Bed support AxiChrom 70 20 µm top	PEEK/ASTM 316L	28963430	1	1	1	Y/-
302	Bed support AxiChrom 70 20 µm bottom	PEEK/ASTM 316L	28963267	1	1	1	Y/-
401	Screw M3x8	A4	28901470	6	6	-	-
403	Screw M3x16	A4	28901467	6	6	-	-

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Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
405	Adaptor tube id 2.9 L=636	PVDF	28963326	1	1	1	Y/-
410	O-ring 47x2	EPDM	28963418	1	1	1	Y/-
411	O-ring 54x2	EPDM	28963254	1	1	1	Y/-
501	Adaptor AxiChrom 70 20 µm	ASTM S32205	28963433	1	1	-	Y/Y
502	Bottom plate AxiChrom 70 20 µm	ASTM S32205	28963222	1	1	-	Y/Y
602	O-ring 3x1	EPDM	28963214	3	2	1	Y/-
604 605	Scraper and O-ring AxiChrom 70	UHMWPE/EPDM	28977257	1	1	1	Y/-
606	O-ring 63.09x3.53	FPM/FKM	28963261	1	1	1	Y/-
701-1	Pivot stand 50-100 500	ASTM 316	28401710	1	1	-	-
801	Screw M4x16	A4	18110956	2	6	-	-/Y
802	Adaptor rod AxiChrom 70	ASTM 316L	28401817	1	1	-	-/Y
803	Top plate AxiChrom 70	ASTM S32205	28978949	1	1	-	-/Y
804	Top bayonet 70	ASTM S32205	28978966	1	1	-	-/Y
805	Bottom flange AxiChrom 70	ASTM 316	28401798	1	1	-	-/Y
806	Hex. nut M6	A4	18112648	8	6	-	-/Y
901	Tie bar M6 500	ASTM 316	28401796	1	6	-	-/Y
	Bayonet tool	-	28401390	2	2	-	-
	Centering tool AxiChrom 70	POM-C	28401903	1	2	-	-
	Hook wrench key	-	28907141	1	1	-	-
	Mounting aid for o-rings	PS	28924749	2	2	-	-

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7 10 µm PE bed support option

Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
301 302	Bed support AxiChrom 70 10µm top/bottom	PE	28988338	2	2	1	Y/-

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8 10 µm SS bed support option

Pos no	Description	Material	Code no	Units per pack	Units installed	Recomm. no of packs	Wetted / Pressure retaining part
301	Bed support AxiChrom 70 10 µm top	PEEK/ASTM 316L	28924574	1	1	1	Y/-
302	Bed support AxiChrom 70 10 µm bottom	PEEK/ASTM 316L	28401849	1	1	1	Y/-

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