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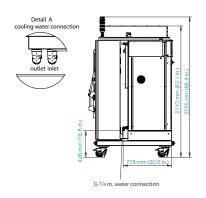
RoSS Plate Freeze-Thaw Unit

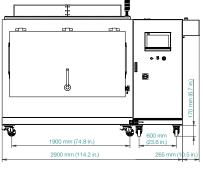
Freeze-Thaw Your Drug Substance

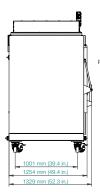
- In various sizes of Allegro® single-use biocontainer bags
- Fully automated and controlled
- With highest possible speed and accuracy
- For best product stability results
- From small-scale to large-scale
- Fully scalable up to 232 L

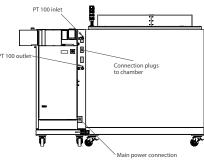
RoSS.pFTU is a plate-based freeze-thaw unit for any scale and batch size. Based on plates, the freezing and thawing time is controlled and rapid.

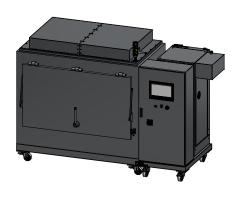


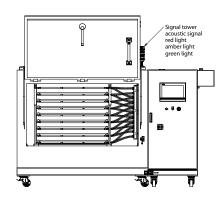












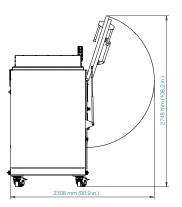


Table 1Specification for RoSS.pFTU system when used with Allegro single-use biocontainer bags

Attribute	Specification
Allegro single-use biocontainer bags	Allegro 0.5 L - 20 L nominal filling volume
Full load	Up to 232 L (depending on biocontainer bag type and size)
Partial fill	Any volume possible
Minimum temperature	-80 °C
Cooling media (inside freezing plates)	Silicone thermo-oil
Cooling option temperature control unit (TCU)	Water or external chiller
Sound pressure level ± 4 dB (A)	64 dB (A)
TCU tap water consumption for cooling	Up to 790 L/h* at 15 - 20 °C or via external chiller (available on demand)
Electricity	EU/CN: 400 V, 3 - 40 A, 50 Hz, US: 480 V, 3 - 35 A, 60 Hz
Minimum/maximum ambient temperature	+15 to +25 °C
Maximum relative humidity	75%
Dimensions (W x D x H)	Minimum: 3165 x 1329 x 2255 mm (124.5 x 53.3 x 88.8 in.)
Net weight	2200 kg
Waste heat to surrounding	TCU approx. 200 W/h, cabinet approx. 200 W/h

^{*}A temporary maximum of 790 L/h tap water feed for cooling/heat emission transfer purposes is required at peak temperature performance times.





RoSS.pFTU with a maximum loading of 16 x LGRFREEZE20L

Table 2

Freeze process specifications

Attribute	Specification
Volume capacity	16 x 20 L RoSS shells
Proposed freezing time	7 hours
Proposed freezing temperature	-80 °C

Table 3

Thawing process specifications

Attribute	Specification
Volume capacity	16 x 20 L RoSS shells
Proposed thaw time	9 hours
Proposed thaw temperature	+20 °C



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