

Profile II

FILTER CARTRIDGES

Profile II polypropylene (PP) filters have a wide range of applications, including the filtration of fermentation broths, lysates, biological fluids, blood products, ophthalmics, organic solvents, pH adjusters, buffers, purified water, parenterals, and many other fluids.

The features and benefits of Profile II filter cartridges include:

- Extensive selection of particulate removal efficiencies from 0.3 to 120 µm absolute to support a broad spectrum of applications.
- Excellent compatibility with a wide range of chemicals.
- Continuous operating temperatures up to 82°C.
- No media migration – the fibers are continuous and fixed by intertwining during the manufacturing process.
- Very low extractables – no binders, lubricants, or surfactants are used during manufacture.
- Available in AB style cartridges and Kleenpak™ Nova capsules.
- Choice of cartridge length to match flow rates.

Designed for pharmaceutical applications

Cytiva pharmaceutical-grade filters are designed for use in conformance with cGMP in manufacturing, processing, packing, or holding of drugs (21CFR210) and cGMP for finished pharmaceuticals (21CFR211.72) including batch release certificate and full traceability.

- All materials of construction are FDA listed.
- All PP components have been tested according to USP Class VI Biological Tests for Plastics at 121°C.
- All filters are batch traceable.



Fig 1. AB style cartridge and Kleenpak™ Nova capsule.

Specifications

Operating conditions*

| Operating temperature | 30°C | 50°C | 70°C | 82°C |
|-------------------------------|------------------|------------------|------------------|------------------|
| Maximum differential pressure | 4.0 bar (58 psi) | 3.4 bar (49 psi) | 2.0 bar (29 psi) | 1.0 bar (15 psi) |

* In fully compatible liquids which do not soften, swell, or attack the filter or its materials of construction.

Extractables

Extractables (non-volatile residues) of less than 10 mg per 254 mm (10 in.) cartridge were found in a standard 24 hour reciprocating test in water at 20°C.

Removal ratings and liquid flow rates

| Filter grade code | Removal ratings† (µm) | | | | Flow rates for a 254 mm (10 in.) element with water (1 cP) (L/min) | |
|-------------------------------|-----------------------|--------------------|--------------------|--------------------|--|------------------------------------|
| Maximum differential pressure | β ≥ 5000 (> 99.98%) | β = 1000 (99.9%) | β = 100 (99%) | β = 10 (90%) | Pressure drop = 100 mbar (1.45 psi) | Pressure drop = 50 mbar (0.75 psi) |
| 003 | 0.3 [‡] | < 0.3 [‡] | < 0.3 [‡] | < 0.3 [‡] | 1.6 | - |
| 005 | 0.5 [‡] | < 0.5 [‡] | < 0.5 [‡] | < 0.5 [‡] | 1.8 | - |
| 010 | 1.0 | 0.5 [‡] | < 0.5 [‡] | < 0.5 [‡] | 2.1 | - |
| 020 | 2.0 | 1.5 | 1.0 | < 1.0 [‡] | 2.9 | - |
| 030 | 3.0 | 2.5 | 1.8 | < 1.0 [‡] | 3.7 | - |
| 050 | 5.0 | 4.0 | 3.0 | 2.0 | 6.7 | - |
| 100 | 10.0 | 9.0 | 7.5 | 6.5 | - | 8.3 |
| 150 | 15.0 | 13.0 | 10.0 | 8.0 | - | 16.7 |
| 200 | 20.0 | 18.0 | 14.0 | 10.0 | - | 27.7 |
| 300 | 30.0 | 26.0 | 18.0 | 14.0 | - | 33.3 |
| 400 | 40.0 | 35.0 | 30.0 | 20.0 | - | 50.0 |

† Modified OSU-F2 test.

‡ Extrapolated data.

Sterilization

| | |
|---|---|
| AB style cartridges | Autoclave or steam sterilized <i>in-situ</i> , up to 125°C, 1 cycle |
| Kleenpak Nova capsules[§] | Autoclave up to 125°C, 1 cycle |
| Non-sterile version (code ends in G) | Gamma irradiation up to 50 kGy |
| Pre-sterilized version (code ends in S) | Gamma irradiated, dose of ≥ 25 kGy |

§ Kleenpak Nova capsules are not suitable for in-situ steam sterilization.

Materials of construction

AB style cartridges

| | |
|-----------------------------|-----------------------------|
| Filter membrane | PP |
| Support and drainage layers | PP |
| End-cap/adapters | PP |
| Internal core | PP |
| External cage | PP |
| Elastomeric O-ring seals | Silicone and EPDM available |

Kleenpak Nova capsules

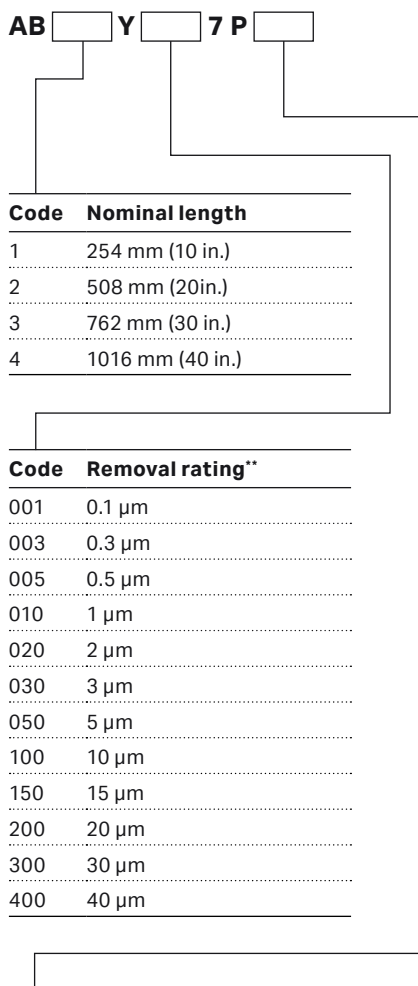
| | |
|---|--------------------|
| Filter membrane | PP |
| Support, drainage, core, cage, end caps | PP |
| Housing bowl | PP |
| Housing head [¶] | PP |
| O-rings | Silicone elastomer |

¶ Formulated with titanium dioxide (TiO₂) whitener which does not contribute to organic extractables.

Ordering information

AB style cartridges:

- Double 226 O-ring with bayonet lock and fin end
- Pharmaceutical grade



| Code | Nominal length |
|------|------------------|
| 1 | 254 mm (10 in.) |
| 2 | 508 mm (20 in.) |
| 3 | 762 mm (30 in.) |
| 4 | 1016 mm (40 in.) |

| Code | Removal rating** |
|------|------------------|
| 001 | 0.1 µm |
| 003 | 0.3 µm |
| 005 | 0.5 µm |
| 010 | 1 µm |
| 020 | 2 µm |
| 030 | 3 µm |
| 050 | 5 µm |
| 100 | 10 µm |
| 150 | 15 µm |
| 200 | 20 µm |
| 300 | 30 µm |
| 400 | 40 µm |

| Code | O-ring option |
|------|--------------------|
| H4 | Silicone |
| J | Ethylene propylene |

** The removal rating is the value in microns at which the modified OSU-F2 test gives a beta value of ≥ 5000.

Other O-ring materials available on request.

Kleenpak Nova capsules:

Y

P

Code Capsule style

| | |
|----|---------|
| NP | In-line |
| NT | T-style |

Code Nominal length

| | |
|---|-----------------|
| 6 | 254 mm (10 in.) |
| 7 | 508 mm (20 in.) |
| 8 | 762 mm (30 in.) |

Code Removal rating**

| | |
|-----|--------|
| 001 | 0.1 µm |
| 003 | 0.3 µm |
| 005 | 0.5 µm |
| 010 | 1 µm |
| 020 | 2 µm |
| 030 | 3 µm |
| 050 | 5 µm |
| 100 | 10 µm |
| 150 | 15 µm |
| 200 | 20 µm |
| 300 | 30 µm |
| 400 | 40 µm |

Code Sterilization option

| | |
|---|----------------|
| G | Non-sterile |
| S | Pre-sterilized |

Code Inlet and outlet connections

| | |
|-----|--|
| 1 | 1 to 1½ in. (25 to 38 mm) sanitary flange |
| 6†† | 13 mm hose barb |

** The removal rating is the value in microns at which the modified OSU-F2 test gives a beta value of ≥ 5000 .

†† Only available with an in-line style capsule.

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CY56478-3Dec25-DF