

PreDictor™ RoboColumn® units

HIGH-THROUGHPUT PROCESS DEVELOPMENT

PreDictor™ RoboColumn® units are miniaturized chromatographic columns prepacked with BioProcess™ chromatography resins from Cytiva (Fig 1). The columns are available for several chromatographic techniques such as ion exchange chromatography (IEX), affinity chromatography (AC), multimodal chromatography (MM), and hydrophobic interaction chromatography (HIC).

PreDictor™ RoboColumn® units are part of the toolbox for high-throughput process development (HTPD). These miniaturized columns support HTPD by using a robotic liquid handling workstation, such as Freedom EVO from Tecan, for fully automated and parallel chromatographic separations. Perform HTPD work using PreDictor™ RoboColumn® units alone or as a complement to PreDictor™ 96-well filter plates (Fig 2).

- Miniaturized column format: facilitates screening of a wide range of parameters with small sample consumption
- Reduced experimental time: minimizes manual labor and saves times through automation and parallel screening
- Increased process understanding: high-throughput workflow allows investigation of enlarged experimental space for better process understanding
- Support workflows using HTPD bioreactors: enables parallel purification for product quality comparisons

Characteristics

PreDictor™ RoboColumn® units are convenient screening tools, available in different volumes (50, 200, and 600 µL), and prepacked with a wide range of BioProcess™ chromatography resins. The columns are compatible with solutions commonly used in the purification of biopharmaceuticals. Cover seals at the top and bottom of each column prevent it from drying out. PreDictor™ RoboColumn® units are supplied in rows of eight columns with the same chromatography resin and can be individually and easily arranged on an array plate containing 96 positions. For PreDictor™ RoboColumn® unit characteristics, see Table 1.



Fig 1. PreDictor™ RoboColumn® units are prepacked miniaturized columns for fully automated chromatographic separation.

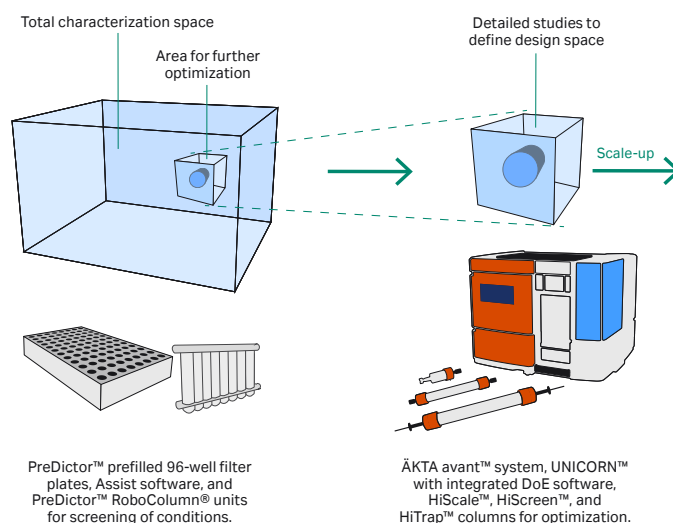


Fig 2. Conceptual visualization of a workflow for process development. Parallel screening by using PreDictor™ plates or PreDictor™ RoboColumn® units makes it possible to explore a large experimental space for optimal conditions. Once these have been identified, fine-tuning and verification are carried out on columns and ÄKTA™ systems. Finally, scale-up is done under conditions in which a robust production scale process can be operated.

Table 1. PreDicator™ RoboColumn® unit* characteristics

Column			
Column volume	50 µL	200 µL	600 µL
Bed height	2.5 mm	10.0 mm	30.0 mm
Column height	39 mm	39 mm	59 mm
Column i.d.	5 mm		
Column material	Polypropylene		
Filter material	Polypropylene		
Filter pore size	7 to 12 µm		
Chemical stability	Commonly used aqueous buffers, pH 1 to 14, organic solvents [†]		
Avoid	Halogenated organic solvents, hexane		
Storage solution	PreDicator™ RoboColumn® Capto™ S ImpAct, Capto S, Capto SP ImpRes, Capto MMC ImpRes, SP Sepharose™ FF, SP Sepharose HP: 20% ethanol + 0.2 M sodium acetate All other PreDicator™ RoboColumn®: 20% ethanol		
Recommended storage temperature	AIEX ‡, CIEX ‡, HIC, and MM: 4°C to 30°C AC: 2°C to 8°C		
Working temperature	4°C to 30°C		
Maximum working pressure [§]	Up to 8.0 bar		
Flow velocity	16 to 1000 cm/h		
Array plate			
Plate size	128.3 × 14.0 × 86.0 mm (w × h × d)		
Plate material	Polypropylene		
Number of positions	96		

* PreDicator™ RoboColumn® units are packed by Repligen GmbH.

[†] Note: The chemical stability of the packed chromatography resins has also been taken into consideration. For more information, please refer to www.cytiva.com/bioprocess to find specifications for each chromatography resin.

[‡] AIEX = anion exchange, CIEX = cation exchange.

[§] Note: Please refer to the pressure limit for each chromatography resin.

HTPD workflow

PreDicator™ RoboColumn® units can be used in a broad spectrum of applications, including parallel screening and optimization of chromatographic conditions as well as scale-down experiments. The columns are intended for automated workflows using a robotic liquid handling system such as Freedom EVO.

The HTPD workflow consists of the following steps:

1. Plan the experimental setup by using a systematic approach.
2. Perform the experiments, testing various experimental conditions in a parallel manner.
3. Analyze data using high-throughput analysis.
4. Evaluate data and analyze results.

Plan

The experimental setup should simultaneously test as many different conditions (factors) as possible. Preferentially, this is done using design of experiments (DoE), a statistical approach used to identify and define the factors having the greatest impact on the process or end product.

Using DoE, a maximum amount of information is obtained from a minimum number of experiments by varying the relevant factors simultaneously. The resulting DoE data (responses) are used to generate a statistical model that can predict the response to untested factor settings, which allows increased process understanding.

Before starting, the experimental objectives should be defined. Objectives may include:

Screening

- Which factors are most important (i.e., have a significant effect on the response)?
- What factor range should be explored?

Optimization

- What is the optimal combination of settings for the important factors?
- If there is more than one response, is it possible to find common factor settings that satisfy all responses, or is a compromise needed?

Robustness testing

- Is the process robust (i.e., unaffected typical process variations)?
- How much will the product characteristics vary due to process variations?

It is important to define the factors and responses that will be studied. The selection of analytical techniques for the responses will affect the amount of sample needed for each experiment. Running replicates is recommended for outlier analysis.

Perform

PreDicator™ RoboColumn® units are designed for automated parallel experiments, minimizing manual work. The columns are supplied as a row of eight, although columns can easily be arranged individually. This modular design allows increased flexibility in designing and setting up experiments.

Analyze

HTPD experiments usually include a large number of samples, so high-throughput analytical methods are preferred if available. In some cases, simple absorbance measurements (e.g., at 280 nm) might be sufficient during initial screening. During the initial screening phase, analyses should be limited to the most critical responses. Based on the results, selected conditions can thereafter be chosen for responses that require more advanced analytical methods.

Evaluate

Data is evaluated, for example, by using traditional methods for determining resolution or breakthrough capacity. Based on the results, further investigation by using HTPD might be relevant before moving to larger columns for verification and fine-tuning.

Applications

Screening of chromatographic conditions

PreDictor™ RoboColumn® units are miniaturized columns run in the same manner as conventional larger columns. These columns can be used to screen different parts of the chromatographic cycle such as binding studies (including dynamic binding capacities), elution studies, and wash studies. Figure 3 shows a screening experiment to determine which conditions give a high dynamic binding capacity (DBC). In Figure 4, binding capacity for conalbumin on Capto™ S resin is shown, using two different column formats (prepacked PreDictor™ RoboColumn® units and user-packed Tricorn™ column) and a prepacked 96-well plate format (PreDictor™ plate).

Figure 5 shows that PreDictor™ RoboColumn® units give highly reproducible data, demonstrated in two different sets of DBC experiments.

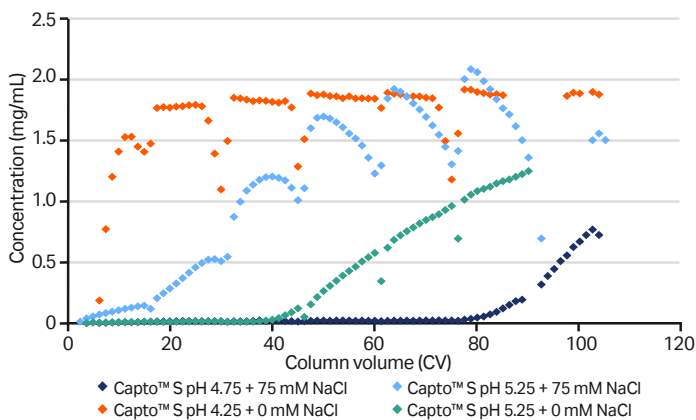


Fig 3. Breakthrough curves shown for conalbumin using PreDictor™ RoboColumn® Capto™ S units, column volume 200 μ L at different pH values and NaCl concentrations. Each data point represents a small fraction (droplet) from the column run.

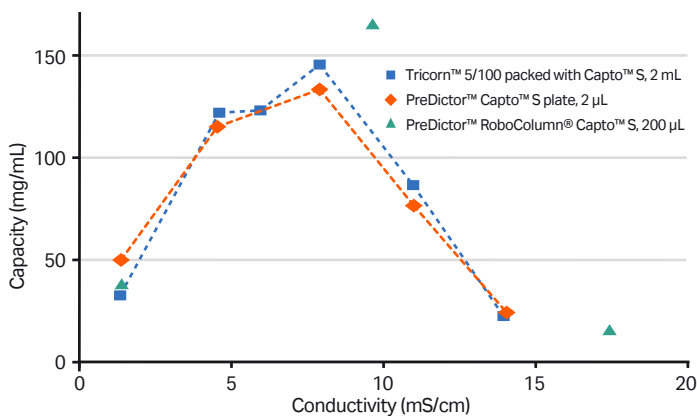


Fig 4. Binding capacity of Capto™ S resin for conalbumin at pH 4.75 shown for a 2 mL column (Tricorn™ 5/100), a 200 μ L column (PreDictor™ RoboColumn®), and 2 μ L in batch mode (PreDictor™ plate). Capacities are shown as dynamic binding capacities (DBC) at 10% breakthrough for the two column formats and as static binding capacity (SBC) for the PreDictor™ Capto™ S, 2 μ L plate. Fewer measurement points were measured for the PreDictor™ RoboColumn® unit, however, the observed trend is similar.

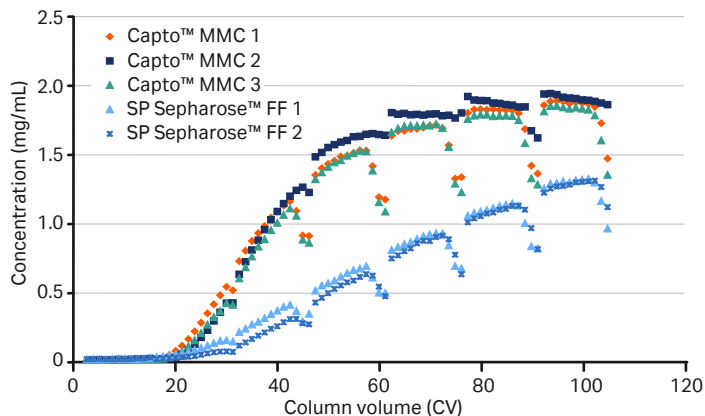


Fig 5. High reproducibility shown for breakthrough curves from two different experiments using PreDictor™ RoboColumn® units. One set of experiments is conalbumin on three different PreDictor™ RoboColumn® Capto™ MMC units at pH 5.25 with 150 mM NaCl. The second set of experiments is conalbumin on two PreDictor™ RoboColumn® SP Sepharose™ Fast Flow units, where breakthrough curves have been monitored at pH 4.75 with 75 mM NaCl.

Selectivity

In Figure 6, ribonuclease A, cytochrome c, and lysozyme were sequentially eluted using a step gradient consisting of NaCl at pH 7.2. A pseudochromatogram was plotted from the PreDictor™ RoboColumn® data (Fig 6A). The data from using the miniaturized columns is similar to the results from the corresponding experiment using Tricorn™ 5/100 column (2 mL) shown in Figure 6B.

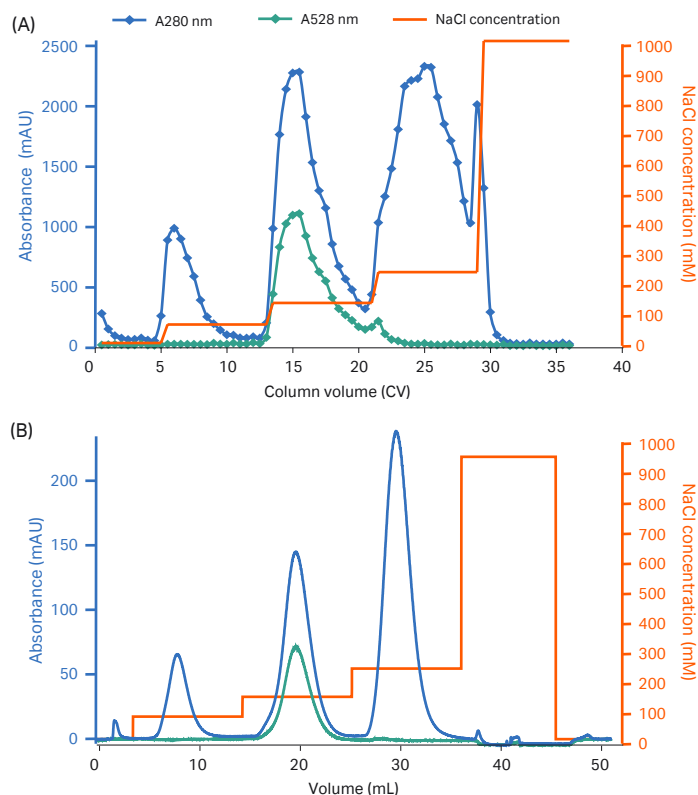


Fig 6. (A) Pseudochromatogram created by plotting absorbance and gradient versus column volume. Ribonuclease A, cytochrome c, and lysozyme were separated at pH 7.2 using PreDictor™ RoboColumn® Capto™ S units, 200 μ L. The elution of cytochrome c is easily detected at 528 nm as indicated by the orange curve. The extra peak observed at 30 CV is due to the short elution step. (B) Chromatogram showing the separation of ribonuclease A, cytochrome c, and lysozyme at pH 7.2 using a Tricorn™ 5/100 column packed with Capto™ S resin. The elution of cytochrome c is easily detected at 528 nm as indicated by the orange curve. The blue curve is the absorbance at 280 nm and the red curve is the NaCl gradient.

Ordering information

List of selected PreDicator™ RoboColumn® products. For additional requests please contact your local sales representative.

Note: pack size = one row of eight columns

Products Product code

Ion exchange chromatography (IEX)

PreDicator™ RoboColumn® Capto™ S ImpAct	200 µL	17371771
	600 µL	17371772
PreDicator™ RoboColumn® Capto™ Q	200 µL	28986072
	600 µL	28986175
PreDicator™ RoboColumn® Capto™ S	200 µL	28986081
	600 µL	28986176
PreDicator™ RoboColumn® Capto™ DEAE	200 µL	28986082
	600 µL	28986177
PreDicator™ RoboColumn® Capto™ Q XP	200 µL	29275366
	600 µL	29275367
PreDicator™ RoboColumn® Q Sepharose™ HP	200 µL	28986103
	600 µL	28986192
PreDicator™ RoboColumn® SP Sepharose™ HP	200 µL	28986104
	600 µL	28986193
PreDicator™ RoboColumn® Q Sepharose™ FF	200 µL	28986086
	600 µL	28986180
PreDicator™ RoboColumn® SP Sepharose™ FF	200 µL	28986087
	600 µL	28986181
PreDicator™ RoboColumn® CM Sepharose™	200 µL	29275282
	600 µL	29275283
PreDicator™ RoboColumn® Capto™ Q ImpRes	200 µL	28996918
	600 µL	28997391
PreDicator™ RoboColumn® Capto™ SP ImpRes	200 µL	28997449
	600 µL	28997450
PreDicator™ RoboColumn® SOURCE™ 15 Q	200 µL	29275272
	600 µL	29275273
PreDicator™ RoboColumn® SOURCE™ 15 S	200 µL	29275274
	600 µL	29275275
PreDicator™ RoboColumn® SOURCE™ 30 Q	200 µL	29275276
	600 µL	29275277

Multimodal chromatography (MM)

PreDicator™ RoboColumn® Capto™ MMC ImpRes	200 µL	17371640
	600 µL	17371641
PreDicator™ RoboColumn® Capto™ adhere ImpRes	200 µL	17371540
	600 µL	17371541
PreDicator™ RoboColumn® Capto™ MMC	200 µL	28986084
	600 µL	28986178
PreDicator™ RoboColumn® Capto™ adhere	200 µL	28986085
	600 µL	28986179
PreDicator™ RoboColumn® Capto™ Core 700	200 µL	29275362
	600 µL	29275363

Affinity chromatography (AC)

PreDicator™ RoboColumn® MabSelect Prisma™	200 µL	17549833
	600 µL	17549834
PreDicator™ RoboColumn® MabSelect SuRe™ pcc	200 µL	29275296
	600 µL	17549141
PreDicator™ RoboColumn® MabSelect SuRe™ LX	50 µL	28986203
	200 µL	28997440
PreDicator™ RoboColumn® MabSelect SuRe™	50 µL	28986203
	200 µL	28986107
PreDicator™ RoboColumn® MabSelect Xtra™	50 µL	28986204
	200 µL	28986108
PreDicator™ RoboColumn® MabSelect™	50 µL	28986202
	200 µL	28986106
PreDicator™ RoboColumn® MabSelect™ VL	50 µL	29201295
	200 µL	17542033
PreDicator™ RoboColumn® Capto™ L	200 µL	17542034
	600 µL	29003420
PreDicator™ RoboColumn® Protein G Sepharose™ 4 FF	200 µL	29003421
	600 µL	29275288
PreDicator™ RoboColumn® KappaSelect	200 µL	29275289
	600 µL	29275294
PreDicator™ RoboColumn® AVB Sepharose™ HP	200 µL	29275298
	600 µL	29275299
PreDicator™ RoboColumn® LambdaFabSelect	200 µL	29275370
	600 µL	29275371
PreDicator™ RoboColumn® VII Select	200 µL	29275278
	600 µL	29275279
PreDicator™ RoboColumn® Capto™ Chelatin	200 µL	29275280
	600 µL	29275281
PreDicator™ RoboColumn® Capto™ Blue	200 µL	29275364
	600 µL	29275365
PreDicator™ RoboColumn® IMAC Sepharose™ 6 FF	200 µL	29275368
	600 µL	29275369
PreDicator™ RoboColumn® Capto™ DeVirS	200 µL	29275292
	600 µL	29275293
PreDicator™ RoboColumn® Capto™ AVB	200 µL	29714911
	600 µL	29714912
PreDicator™ RoboColumn® Ni Sepharose™ FF	200 µL	29714913
	600 µL	29714914
PreDicator™ RoboColumn® Ni Sepharose™ Excel	200 µL	29714915
	600 µL	29714916
PreDicator™ RoboColumn® Capto™ Lentil Lectin	200 µL	29714917
	600 µL	29714918

PCC = periodic counter current chromatography

Hydrophobic interaction chromatography (HIC)

PreDicator™ RoboColumn® Capto™ Phenyl (high sub)	200 µL	28986088
	600 µL	28986182
PreDicator™ RoboColumn® Capto™ Butyl	200 µL	28986097
	600 µL	28986183
PreDicator™ RoboColumn® Capto™ Octyl	200 µL	29275286
	600 µL	29275287
PreDicator™ RoboColumn® Capto™ Butyl ImpRes	200 µL	29701637
	600 µL	17371941
PreDicator™ RoboColumn® Capto™ Phenyl ImpRes	200 µL	29701638
	600 µL	17548441
PreDicator™ RoboColumn® Phenyl Sepharose™ 6 FF (high sub)	200 µL	28986098
	600 µL	28986184
PreDicator™ RoboColumn® Phenyl Sepharose™ 6 FF (low sub)	200 µL	28986099
	600 µL	28986188
PreDicator™ RoboColumn® Butyl Sepharose™ 4 FF	200 µL	28986100
	600 µL	28986189
PreDicator™ RoboColumn® Octyl Sepharose™ 4 FF	200 µL	29275284
	600 µL	29275285
PreDicator™ RoboColumn® Butyl-S Sepharose™ 6 FF	200 µL	28986101
	600 µL	28986190
PreDicator™ RoboColumn® Octyl Sepharose™ 4 FF	200 µL	28986102
	600 µL	28986191
PreDicator™ RoboColumn® Butyl Sepharose™ HP	200 µL	28986173
	600 µL	28986195
PreDicator™ RoboColumn® Phenyl Sepharose™ HP	200 µL	28986105
	600 µL	28986194

Accessories**Quantity**

96-well array plate for PreDicator™ RoboColumn® units	1 plate	28986242
Microplate Foil, 96-well	100 × self-adhesive, transparent plastic foils	BR100578

Related Products**Quantity**

HiScreen™ Capto™ S ImpAct	1 × 4.7 mL	17371747
HiScreen™ Capto™ Q	1 × 4.7 mL	28926978
HiScreen™ Capto™ S	1 × 4.7 mL	28926979
HiScreen™ Capto™ DEAE	1 × 4.7 mL	28926982
HiScreen™ Capto™ Q ImpRes	1 × 4.7 mL	17547015
HiScreen™ Capto™ SP ImpRes	1 × 4.7 mL	17546815
HiScreen™ Q HP	1 × 4.7 mL	28950511
HiScreen™ SP HP	1 × 4.7 mL	28950515
HiScreen™ Q FF	1 × 4.7 mL	28950510
HiScreen™ DEAE FF	1 × 4.7 mL	28978245
HiScreen™ SP FF	1 × 4.7 mL	28950513
HiScreen™ Capto™ MMC ImpRes	1 × 4.7 mL	17371620
HiScreen™ Capto™ adhere ImpRes	1 × 4.7 mL	17371520
HiScreen™ Capto™ MMC	1 × 4.7 mL	28926980
HiScreen™ Capto™ adhere	1 × 4.7 mL	28926981
HiScreen™ MabSelect Prisma™	1 × 4.7 mL	28926973
HiScreen™ MabSelect SuRe™ LX	1 × 4.7 mL	17549815
HiScreen™ Mabselect™ VL	1 × 4.7 mL	17542015
HiScreen™ MabSelect SuRe™	1 × 4.7 mL	28926977
HiScreen™ MabSelect Xtra™	1 × 4.7 mL	28926976
HiScreen™ MabSelect™	1 × 4.7 mL	17547415
HiScreen™ Capto™ L	1 × 4.7 mL	17547814
HiScreen™ Capto™ Phenyl (high sub)	1 × 4.7 mL	28992472
HiScreen™ Phenyl HP	1 × 4.7 mL	28950516
HiScreen™ Phenyl FF (high sub)	1 × 4.7 mL	28926988
HiScreen™ Phenyl FF (low sub)	1 × 4.7 mL	28926989
HiScreen™ Capto™ Butyl	1 × 4.7 mL	28992473
HiScreen™ Butyl HP	1 × 4.7 mL	28978242
HiScreen™ Butyl FF	1 × 4.7 mL	28926984
HiScreen™ Butyl-S FF	1 × 4.7 mL	28926985
HiScreen™ Octyl FF	1 × 4.7 mL	28926986

Related literature

Title	Product code
Instructions PreDicator™ RoboColumn®	28987015
Data files	
PreDicator™ 96-well filter plates and Assist software	CY13663
HiScreen™ prepacked columns	CY13473
Capto™ S ImpAct	CY11840
Capto™ S, Capto™ Q and Capto™ DEAE	CY13280
Capto™ SP ImpRes and Capto™ Q ImpRes	CY12674
Capto™ MMC ImpRes	CY13699
Capto™ MMC	CY13468
Capto™ adhere ImpRes	CY11775
Capto™ adhere	CY11848
MabSelect™ VL	CY26149
MabSelect Prisma™	CY11773
MabSelect SuRe™ LX	CY12583
MabSelect SuRe™	CY12754
Capto™ Phenyl (high sub), Capto™ Butyl, Capto™ Octyl, and Capto™ Butyl-S	CY13568
Handbook	
High-throughput process development with PreDicator™ plates	CY16051

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