Selection guide

# Packing HiScale, XK, and Tricorn chromatography columns with Capto and MabSelect resins



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#### Packing parameters by chromatography resin

Ion exchange chromatography

- Capto Q ImpRes, Capto SP
- Capto Q, Capto S, Capto DE

#### Affinity chromatography

- Capto Heparin
- MabSelect PrismA, MabSele
- MabSelect Xtra, MabSelect
  MabSelect SuRe LX, Capto L
- KappaSelect, LambdaFabSe Capto Blue (High Sub), Capt CaptoDeVirs, and Alpha-1-A

Multimodal chromatography

- Capto Core 400
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# Introduction

To obtain optimal performance during your protein purification, it is critical to use well-packed columns. For an optimal column packing, there are several parameters that need to be controlled during packing. These packing parameters are specific to the resin, and the type and dimension of the column that needs to be packed.

This guide summarizes parameters for packing small-scale HiScale™, XK, and Tricorn™ columns with Capto™ and MabSelect™ resins from Cytiva.

# Impact of column packing on results and efficiency

The way that liquid flows through a chromatography column depends on how it is packed. A well-packed bed generates a stable column that offers good resolution. An even flow of liquid through the column will generate peaks that are narrow and sharp, as shown in Fig 1B.

A poorly packed bed generates an uneven flow through the column. Peaks will be broad, as shown in Fig 2B.

A well-packed column ensures reproducible column performance run after run. When liquid moves unevenly through the column, protein peaks will be broad and might overlap with other neighboring peaks. Therefore, the purity of the target protein could be negatively impacted when using a poorly packed column.



**Fig 1.** Consequence of a well packed resin bed: (A) Even flow of liquid; (B) Narrow and sharp peaks on the chromatogram.



**Fig 2.** Consequence of a poorly packed resin bed: (A) Uneven flow of liquid; (B) Broad peaks on the chromatogram.

# **Terminology used in the guide**

#### **Slurry concentration**

The slurry concentration is used to facilitate the calculation of the amount or resin needed to pack a certain bed height. For successful packing, different resins require different slurry concentrations. To determine the slurry concentration, we recommend that you use the Slurry Concentration Kit. You can also watch our video *Column packing tutorial: Determining* slurry concentration using a slurry kit.

Other methods involving centrifugation and sedimentation are also possible to use.

Note: The level of accuracy for determining the slurry concentration is not as critical as it is when packing large-scale columns. Small-scale columns may be packed with an excess of resin, which is removed after packing.

#### Compression

Depending on the column type and resin, the compression may be performed in two different ways:

• Mechanical compression with packing factor: after applying the settling flow, note the height of the consolidated bed before stopping the flow (after the flow is stopped the bed can slightly expand). The final bed height is calculated by dividing the consolidated bed height with the packing factor (PF):

Final bed height = Consolidated bed height/packing factor (PF)

Set the adapter against the consolidated packed bed, tighten the O-ring, and turn the end cap down until the calculated final bed height is reached

• Flow compression: after applying the packing flow, the adapter is moved a specific distance (mm) into the packed bed to avoid gap formation

#### Custom Design Media (CDM) group

If the chromatography resin you require is not part of our standard product offering, our specialists can custom design your chromatography resin from an appropriate base matrix and ligand.

Please note that CDM products are not supplied with instruction manuals.

### Planning to scale up?

If you are working in process development and intend to scale-up, consider from the start the bed heights and flow rates that you will require at larger scales.

For consistent results when scaling up, we recommend that you keep residence time and/or bed heights constant.

Also, please note these packing methods are adapted to small-scale columns (< 5 cm i.d.) and are not always scalable to large-scale columns. If you need to scale-up, refer to the packing recommendations for large-scale Axichrom<sup>™</sup>, BPG, and Chromaflow<sup>™</sup> columns.

# **Column packing recommendations**

#### **Slurry preparation**

Ensure that the resin is washed thoroughly into the packing solution before starting the packing. Use a glass filter to wash the resin over to the packing solution. Suspend the resin by shaking and pour into the funnel and wash according to the following instructions:

- 1. Wash 5 times with 2 column volumes (CV) of packing solution. Gently stir with a plastic spatula between additions.
- 2. Pour the washed resin from the funnel into a beaker.
- 3. Add packing solution to obtain the indicated slurry concentration for specific resin and column type.

#### Use a packing tube

When packing HiScale, XK, and Tricorn, we recommend you use a packing connector together with an extra glass tube to serve as a packing reservoir (Fig 3). By using the packing tube, you can add the whole slurry volume in a single pouring. For detailed description on how to pack each column, we recommend that you download the column instructions document for the respective column types.

#### Test the efficiency of the packed column

Column efficiency testing plays a central role in the qualification and monitoring of packed bed performance. The desirable high column efficiency gives low band/peak broadening and is an indicator of how well packed the column is before starting purification.

Column efficiency is typically defined in terms of two parameters (Fig 4):

- Peak broadening over the column is described by an equivalent number of theoretical plates
- Peak symmetry is described by a peak asymmetry factor, A

The procedure is described in each Cytiva resin protocol and is also described in this Column efficiency testing application note 28937207.









Retention time (retention volume)

Fig 4. Determination of column efficiency by number of theoretical plates per meter (N/m) and peak asymmetry factor  $(A_{a})$ .

# Not enough time to pack your own columns?

Packing a column can be both difficult and time-consuming and needs practice. For SEC, columns can take up to a full day to pack. For other techniques, packing can require over an hour (see figure).

Instead of spending hours of your time packing and testing your column before you can start to purify your protein, consider purchasing a manufactured prepacked column. This eliminates the need for repeated column packing and ensures that you have a well-packed column for immediate use.

If the prepacked column you need is not available as a regular product, contact our Custom Products group. We can customize columns and resins to your specific requirements.

Packing you	r own columns	Buying a prep		
SEC	HIC/IEX/AC	Various chroi techni		
~ 1 h	5 min	-		
15-30 min	15-30 min	_		
1-4 h	~ 30 min	_		
45-120 min	30 min	_		
3-7.5 h	60-90 min	Column rea		
	SEC ~ 1 h 15-30 min 1-4 h 45-120 min	~ 1 h    5 min      15-30 min    15-30 min      1-4 h    ~ 30 min      45-120 min    30 min		

#### packed column

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# Capto Q ImpRes, Capto SP ImpRes, and Capto S ImpAct

Packing parameters

	Your pa	arameters		Resin pre	eparation			Column	packing			Post-colun	nn packing
						<b>Settlin</b> The flow that the resin susp	consolidates		<b>ng flow</b> ow that es the bed	Bed is further com	r <b>ession</b> pressed by turning ually into the bed	<b>Condition</b> The flow to get a un entire colu	
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>1</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0			7.4		7.4					
	-	Tricorn 10	7.9	10 mM NaCl	45–55	29.4	2250	29.4	2250	N/A	1	N/A	N/A
		HiScale 10	7.9	20% ethanol with 0.4 M NaCl	63	10.3	783	14.5	1108	1.05		14.5	1108
	10 -	XK 16 and HiScale 16	20.1			40				1.12	-	40	
	-	XK 26 and HiScale 26	53.1	10 mM NaCl	45-55	106	1200	N/A	N/A	1.12	-	106	1200
Capto Q ImpRes		XK 50 and HiScale 50	196.3			393				1.12	-	393	-
Capto SP ImpRes		HiScale 10	15.7	20% ethanol with 0.4 M NaCl	63	10.3	783	14.5	1108	1.05	-	14.5	1108
	20	XK 16 and HiScale 16	40.2			33				1.12		33	
Particle size $2^{10}$ d <sub>50v</sub> <sup>2</sup> : 40 µm	20	XK 26 and HiScale 26	106.1	10 mM NaCl	45–55	88	1000	N/A	N/A	1.12	N/A	88	1000
50v ·		XK 50 and HiScale 50	392.5			327				1.12		327	
	25	HiScale 10	19.6	20% ethanol with 0.4 M NaCl	63	10.3	783	14.5	1108	1.04		14.5	1108
		XK 16 and HiScale 16	70.3			23				1.09	_	23	
	35	XK 26 and HiScale 26	185.7	10 mM NaCl	45–55	62	700	N/A	N/A	1.09	_	62	700
		XK 50 and HiScale 50	686.9			229				1.09		229	
	_	Tricorn 5	2.0	0.4 M NaCl	45-55	3.5	1070	3.5	1070	N/A	1	N/A	N/A
		Tricorn 10	7.9		40-00	14	1070	14	1070		1		IN/A
	10	XK 16 and HiScale 16	20.1			10		25	750				
	_	XK 26 and HiScale 26	53.1	_	_	27	300	53	600				
Capto S ImpAct		XK 50 and HiScale 50	196.3	_		98		196	000				
Particle size		XK 16 and HiScale 16	40.2	200% othered	_	7.4		16.7	500				
$d_{50v}$ : 50 µm 20	XK 26 and HiScale 26	106.1	20% ethanol with 0.2 M sodium acetate	45–55	19	220	35	400	N/A	N/A	N/A	N/A	
	5UV '	XK 50 and HiScale 50	392.5	with 0.2 M sodium acetate		72		98	300				
		XK 16 and HiScale 16	70.3			3.3	100	8.4	250				
	35	XK 26 and HiScale 26	185.7	4		9		22	230				
		XK 50 and HiScale 50	686.9			33		65	200				

<sup>1</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures. <sup>2</sup> d<sub>50v</sub> = median particle size of the cumulative volume distribution.

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# Capto Q, Capto S, Capto DEAE, Capto Core 400, and Capto Heparin

Packing parameters

	Your pa	rameters		Resin pro	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp			<b>ng flow</b> ow that es the bed	Bed is further com	<b>ression</b> pressed by turning ually into the bed	The flow to get a u	ning flow niform bed over t umn height
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>2</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0			1.8		9.8					
	-	Tricorn 10	7.9	10 mM NaCl	40–60	7.1	540	39.3	3000	N/A	1	N/A	N/A
	10	XK 16 and HiScale 16	20.1			25				1.1		25	
Capto Q		XK 26 and HiScale 26	53.1	-		66				1.15	-	66	_
-		XK 50 and HiScale 50	196.3		45–55	250	-			1.15	N/A	250	420
Capto S		XK 16 and HiScale 16	40.2	20% ethanol with 0.4 M NaCl		25			N/A	1.1		25	
Particle size	20	XK 26 and HiScale 26	106.1			66	750	N/A		1.1		66	
d <sub>50ν</sub> <sup>3</sup> : 90 μm		XK 50 and HiScale 50	392.5			250				1.15		250	
		XK 16 and HiScale 16	70.3			25				1.06		14	
	35	XK 26 and HiScale 26	185.7			66				1.06		37	
		XK 50 and HiScale 50	686.9			250				1.1		140	
		Tricorn 5	2.0	20% ethanol with	45-60	5	1500	5	1500	N/A	1	N/A	N/A
		Tricorn 10	7.9	0.2 M NaCl	45-60	20	1500	20	1500	IN/A	I	IN/A	IN/A
	10	XK 16 and HiScale 16	20.1	_		25				1.1	_	25	_
Capto DEAE		XK 26 and HiScale 26	53.1	_		66				1.15	_	66	_
<b>Capto Heparin</b> <sup>1</sup>		XK 50 and HiScale 50	196.3	_		250				1.15	_	250	- 750
<b>Capto Core 400</b> <sup>1</sup>		XK 16 and HiScale 16	40.2			25				1.1	_	25	
Particle size	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	66	750	N/A	N/A	1.1	N/A	66	
d <sub>50v</sub> : 90 μm		XK 50 and HiScale 50	392.5			250				1.15	_	250	
50V r		XK 16 and HiScale 16	70.3			25				1.06	_	14	420
	35	XK 26 and HiScale 26	185.7			66				1.06	_	37	
		XK 50 and HiScale 50	686.9			250				1.1		140	

<sup>1</sup> Part of the CDM program from Cytiva. Packing protocols for CDM-developed resins are not verified but are based on packing protocols for standard products having similar pressure-flow characteristics. <sup>2</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures.

 $^3\,\mathrm{d}_{_{50v}}$  = median particle size of the cumulative volume distribution.





# MabSelect PrismA and MabSelect

Packing parameters

	Your pa	arameters		Resin pro	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp	consolidates	Packin The flor compresse	w that	Bed is further com	<b>ression</b> npressed by turning nually into the bed	The flow to get a u	<b>ning flow</b> niform bed over t umn height
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>1</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0	20% ethanol		1.96	000	1.96	<u> </u>	N1/A	1	N1/A	N1/A
		Tricorn 10	7.9	with 0.2 M NaCl	45-55	7.85	600	7.85	600	N/A	1	N/A	N/A
	10	HiScale 10	7.9		50	2.62		2.62	200	1.1		9.16	700
	10	XK 16 and HiScale 16	20.1			6.7				1.12	_	16.8	
	-	XK 26 and HiScale 26	53.1		45–55	17.7		N/A	N/A	1.15		44.2	500
		XK 50 and HiScale 50	196.3	_		65.4				1.16	_	114.5	
MabSelect PrismA		HiScale 10	15.7		50	2.62		2.62	200	1.1	N/A	5.24	400
Particle size		XK 16 and HiScale 16	40.2	20% ethanol		6.7				1.1		13.4	400
d <sub>50v</sub> ²: 60 μm	20	XK 26 and HiScale 26	106.1	with 0.4 M NaCl	45–55	17.7	200	N/A	N/A	1.1		35.4	400
		XK 50 and HiScale 50	392.5			65.4			200	1.14		98.2	300
	25	HiScale 10	19.6			2.62		2.62		1.1		4.19	320
		XK 16 and HiScale 16	70.3			6.7				1.1		7.7	
	35	XK 26 and HiScale 26	185.7		45–55	17.7		N/A	N/A	1.1	_	20.4	230
		XK 50 and HiScale 50	686.9			65.4				1.1	_	75.3	
		Tricorn 5	2.0	20% ethanol		2.29	700	2.29	700	N1/A		N1/A	51/6
	-	Tricorn 10	7.9	with 0.2 M NaCl	45-55	9.16	700	9.16	700	N/A	I	N/A	N/A
	10	XK 16 and HiScale 16	20.1			10				1.1		25	
		XK 26 and HiScale 26	53.1			27				1.15		26	750
MabSelect	-	XK 50 and HiScale 50	196.3			100				1.15	_	250	
Particle size		XK 16 and HiScale 16	40.2			10				1.1		15	
d <sub>50γ</sub> : 85 μm	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	27	300	N/A	N/A	1.13	N/A	40	450
		XK 50 and HiScale 50	392.5			100				1.1		150	
		XK 16 and HiScale 16	70.3			10				1.06		8.6	
	35	XK 26 and HiScale 26	185.7			27				1.1		23	260
		XK 50 and HiScale 50	686.9			100				1.06		86	]

<sup>1</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures.

 $^{2} d_{50v}$  = median particle size of the cumulative volume distribution.



# MabSelect Xtra, VIII Select, MabSelect SuRe, MabSelect SuRe LX, and Capto L

Packing parameters

	Your pa	rameters		Resin pre	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp	consolidates	Packin The flo compresse	w that	Bed is further com	r <b>ession</b> pressed by turning ually into the bed	The flow to get a u	<b>ning flow</b> niform bed over t umn height
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>2</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0			0.5	150	3	000		1	N1/A	
		Tricorn 10	7.9	0.2 M NaCl	25–50	2	150	12	900	N/A	I	N/A	N/A
	10	XK 16 and HiScale 16	20.1			10				1.1		25	
MabSelect Xtra	-	XK 26 and HiScale 26	53.1			27				1.15		66	750
		XK 50 and HiScale 50	196.3			100				1.15		250	
VIII Select <sup>1</sup>		XK 16 and HiScale 16	40.2			10				1.1		15	
Particle size	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	27	300	N/A	N/A	1.13	N/A	40	450
d <sub>50v</sub> ³: 75 μm		XK 50 and HiScale 50	392.5			100				1.15		150	
		XK 16 and HiScale 16	70.3			10				1.06		8.6	260
	35	XK 26 and HiScale 26	185.7			27				1.1		23	
		XK 50 and HiScale 50	686.9			100				1.06		86	
		Tricorn 5	2.0	20% ethanol	45-55	2.29	700	2.29	700	N/A	1	N/A	N/A
		Tricorn 10	7.9	with 0.2 M NaCl	45-55	9.16	700	9.16	700	IN/A	I	IN/A	IN/A
	10	HiScale 10	7.9		58	16	1222	16	1222	1.0	N/A	16	1222
	10	XK 16 and HiScale 16	20.1			10				1.1		25	_
MabSelect SuRe		XK 26 and HiScale 26	53.1		45-55	27	300	N/A	N/A	1.15		66	750
MabSelect SuRe LX		XK 50 and HiScale 50	196.3			100				1.15		250	
		HiScale 10	15.7		58	16	1222	16	1222	1.0		16	1222
Capto L	20	XK 16 and HiScale 16	40.2	20% ethanol		10				1.1		15	
Particle size	20	XK 26 and HiScale 26	106.1	with 0.4 M NaCl	45–55	27	300	N/A	N/A	1.13	N/A	40	450
d <sub>50v</sub> : 90 μm		XK 50 and HiScale 50	392.5			100				1.1		150	
	25	HiScale 10	19.6		58	14	1070	14	1070	1.0		14	1070
		XK 16 and HiScale 16	70.3			10				1.06		8.6	
	35	XK 26 and HiScale 26	185.7		45–55	27	300	N/A N	N/A	1.1		23	260
		XK 50 and HiScale 50	686.9			100				1.06		86	

<sup>1</sup> Part of the CDM program from Cytiva. Packing protocols for CDM-developed resins are not verified but are based on packing protocols for standard products having similar pressure-flow characteristics.

<sup>2</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures. <sup>3</sup> d<sub>50</sub> = median particle size of the cumulative volume distribution.



# Capto Core 700 and Capto MMC

Packing parameters

	Your pa	rameters		Resin pr	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp	consolidates	Packin The flor compresse	w that	Bed is further com	r <b>ession</b> pressed by turning ually into the bed	The flow to get a u	ning flow niform bed over umn height
Resin	Packed bed height (cm)		Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>1</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0	20% ethanol	45.55	2.29	700	2.29	700				
		Tricorn 10	7.9	with 0.2 M NaCl	45–55	9.16	700	9.16	700	N/A	1	N/A	N/A
	10	XK 16 and HiScale 16	20.1			10				1.15		25	
		XK 26 and HiScale 26	53.1			27				1.15		66	750
Capto Core 700		XK 50 and HiScale 50	196.3		45–55	100	300		N/A	1.15	N/A	250	
Particle size		XK 16 and HiScale 16	40.2	20% ethanol with 0.4 M NaCl		10				1.1		15	450 260
$d_{50v}^{2}$ : 85 µm	20	XK 26 and HiScale 26	106.1			27		N/A		1.1		40	
		XK 50 and HiScale 50	392.5			100				1.1		150	
		XK 16 and HiScale 16	70.3			10				1.06		8.6	
	35	XK 26 and HiScale 26	185.7			27				1.06		23	
		XK 50 and HiScale 50	686.9			100				1.06		86	
		Tricorn 5	2.0		40-60	1.8	F 40	9.8	3000	N/A	1	N/A	
		Tricorn 10	7.9	10 mM NaCl	40-60	7.1	540	39.3	3000	N/A	1	IN/A	N/A
	10	XK 16 and HiScale 16	20.1			25				1.1		25	
		XK 26 and HiScale 26	53.1			66				1.15		66	
Capto MMC		XK 50 and HiScale 50	196.3			250				1.15		250	- 750
Particle size		XK 16 and HiScale 16	40.2			25				1.1		25	750
d <sub>50v</sub> : 75 $\mu$ m 20	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	66	750	N/A	N/A	1.1	N/A	66	
		XK 50 and HiScale 50	392.5			250				1.15		250	
		XK 16 and HiScale 16	70.3			25				1.02		14	420
	35	XK 26 and HiScale 26	185.7			66				1.03		37	
		XK 50 and HiScale 50	686.9			250				1.03		140	

<sup>1</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures. <sup>2</sup> d<sub>50v</sub> = median particle size of the cumulative volume distribution.



# Capto adhere and Capto adhere ImpRes

Packing parameters

	Your pa	rameters		Resin pre	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp		Packin The flo compresse	w that	Bed is further com	<b>ression</b> pressed by turning ually into the bed	The flow to get a u	ning flow niform bed over t umn height
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>1</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0		40-60	0.25	70	10	2000	N1/A	1	N1/A	NI/A
		Tricorn 10	7.9	10 mM NaCl	40-60	1	76	40	3000	N/A	I	N/A	N/A
	10	HiScale 10	7.9	20% ethanol with 0.4 M NaCl	60	20	1528	20	1528	1.0	N/A	20	1528
		XK 16 and HiScale 16	20.1			25				1.1		25	
		XK 26 and HiScale 26	53.1		45–55	66	750	N/A	N/A	1.15		66	750
Capto adhere		XK 50 and HiScale 50	196.3			250				1.15		250	
Particle size		HiScale 10	15.7		60	20	1528	20	1528	1.0		20	1528
$d_{50v}^{2}$ : 75 µm	20	XK 16 and HiScale 16	40.2			25				1.1		25	
50v - <b>C</b>	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	66	750	N/A	N/A	1.1	N/A	66	750
	-	XK 50 and HiScale 50	392.5		-	250	-			1.15	-	250	_
	25	HiScale 10	19.6		60	20	1528	20	1528	1.0	_	20	1528
		XK 16 and HiScale 16	70.3			25				1.02	_	14	
	35	XK 26 and HiScale 26	185.7		45-55	66	750	N/A	N/A	1.03	-	37	420
	-	XK 50 and HiScale 50	686.9		-	250	-			1.03	_	140	_
		Tricorn 5	2.0		45.55	7.4	0050	7.4	0050	N1/A			N1/A
		Tricorn 10	7.9	10 mM NaCl	45–55	29.4	2250	29.4	2250	N/A	I	N/A	N/A
	10	HiScale 10	7.9		63	10.3	783	14.5	1108	1.05	N/A	14.5	1108
	10	XK 16 and HiScale 16	20.1			20				1.12		20	
		XK 26 and HiScale 26	53.1		45–55	53	600	N/A	N/A	1.12		53	600
Capto adhere ImpRes		XK 50 and HiScale 50	196.3			196				1.12		196	
		HiScale 10	15.7		63	10.3	783	14.5	1108	1.05		14.5	1108
Particle size	20	XK 16 and HiScale 16	40.2	20% ethanol		17				1.12		17	
d <sub>50v</sub> : 40 μm	20	XK 26 and HiScale 26	106.1	with 0.4 M NaCl	45–55	44	500	N/A	N/A	1.12	N/A	44	500
		XK 50 and HiScale 50	392.5			164	]			1.12		164	
	25	HiScale 10	19.6		63	10.3	783	14.5	1108	1.05		14.5	1108
		XK 16 and HiScale 16	70.3			12				1.09		12	
	35	XK 26 and HiScale 26	185.7		45–55	31	350	N/A	N/A	1.09		31	350
	Ī	XK 50 and HiScale 50	686.9			115				1.09		115	

<sup>1</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures.

 $^{2}$  d<sub>50v</sub> = median particle size of the cumulative volume distribution.



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### Capto MMC ImpRes, Capto Phenyl ImpRes, and Capto Butyl ImpRes

Packing parameters

	Your pa	arameters		Resin pro	eparation			Column	packing			Post-colur	nn packing
						<b>Settlin</b> The flow that the resin susp		The flo	<b>ng flow</b> bw that ses the bed	Bed is further com	r <b>ession</b> pressed by turning ually into the bed	The flow to get a u	ning flow niform bed over t umn height
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>2</sup>	Flow compression (mm)	mL/min	cm/h
		Tricorn 5	2.0		45.55	7.5	0050	7.5	0050				
		Tricorn 10	7.9	10 mM NaCl	45-55	29.4	2250	29.4	2250	N/A	1	N/A	N/A
	10	XK 16 and HiScale 16	20.1			20				1.15		20	
		XK 26 and HiScale 26	53.1			53	600			1.15	_	53	600
Capto MMC ImpRes		XK 50 and HiScale 50	196.3			196				1.15	_	196	-
Particle size		XK 16 and HiScale 16	40.2			17				1.12	_	17	
d <sub>50v</sub> <sup>3</sup> : 40 μm	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	35–45	44	500	N/A	N/A	1.12	N/A	44	500
500		XK 50 and HiScale 50	392.5			164	-			1.12		164	_
		XK 16 and HiScale 16	70.3			12				1.09		12	_
	35	XK 26 and HiScale 26	185.7			31	350			1.09	1	31	350
		XK 50 and HiScale 50	686.9			115				1.09		115	
		Tricorn 5	2.0	20% othered	45-55	3.8	1105	3.8 14.7	1105	N/A			
		Tricorn 10	7.9	20% ethanol		14.7	1125		1125			N/A	N/A
	10	HiScale 10	7.9	20% ethanol with 0.4 M NaCl	63	10.3	783	16	1222	1.05	N/A	16	1222
		XK 16 and HiScale 16	20.1			20				1.15		20	
		XK 26 and HiScale 26	53.1	20% ethanol	45-55	53	600	N/A	N/A	1.15		53	600
Capto Phenyl ImpRes <sup>1</sup>		XK 50 and HiScale 50	196.3			196				1.15		196	
Capto Butyl ImpRes <sup>1</sup>		HiScale 10	15.7	20% ethanol with 0.4 M NaCl	63	10.3	783	16	1222	1.05		16	1222
Particle size	20	XK 16 and HiScale 16	40.2			17				1.12	_	17	
d <sub>50ν</sub> : 40 μm		XK 26 and HiScale 26	106.1	20% ethanol	45-55	44	500	N/A	N/A	1.12	N/A	44	500
		XK 50 and HiScale 50	392.5			164	-			1.12		164	
	25	HiScale 10	19.6	20% ethanol with 0.4 M NaCl	63	10.3	783	14	1070	1.05		14	1070
		XK 16 and HiScale 16	70.3			12				1.09		12	
	35	XK 26 and HiScale 26	185.7	20% ethanol	45–55	31	350	N/A N/A	1.09		31	350	
		XK 50 and HiScale 50	686.9			115				1.09		115	

<sup>1</sup> Part of the CDM program from Cytiva. Packing protocols for CDM-developed resins are not verified but are based on packing protocols for standard products having similar pressure-flow characteristics.

<sup>2</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures. <sup>3</sup>  $d_{50v}$  = median particle size of the cumulative volume distribution.



# Capto Phenyl (High Sub), Capto Butyl, Capto Octyl, KappaSelect, LambdaFabSelect, IgSelect, Alpha-1-Antitrypsin Select, Capto Chelating, Capto Blue, Capto Blue (High Sub), CaptoDeVirs, and VII Select

Packing parameters

	Your param	eters		Resin pr	eparation			Colum	n packing			Post-column packing		
						The flow tha	<b>ng flow</b> t consolidates pension (slurry)	The flo	<b>ng flow</b> bw that ses the bed	Bed is further com	ression pressed by turning pually into the bed	<b>Condition</b> The flow to get a u the entire colu	iniform bed ov	
Resin	Packed bed height (cm)	<b>Column type</b>	Bed volume (mL)	Slurry/packing solution	Slurry concentration (%)	mL/min	cm/h	mL/min	cm/h	Mechanical compression packing factor (PF) <sup>2</sup>	Flow compression (mm)	mL/min	cm/h	
Capto Phenyl (High Sub)		Tricorn 5	2.0	20% ethanol		1				1.05		2		
Capto Butyl		Tricorn 10	7.9	with 0.2 M NaCl	45–55	4	- 300			1.08	_	8	- 600	
Capto Octyl <sup>1</sup>	10	XK 16 and HiScale 16	20.1			25				1.1		25		
KappaSelect <sup>1</sup> LambdaFabSelect <sup>1</sup>		XK 26 and HiScale 26	53.1			66			N/A	1.15	N/A	66	750	
IgSelect <sup>1</sup>		XK 50 and HiScale 50	196.3			250				1.15		250		
Alpha-1-Antitrypsin Select <sup>1</sup>		XK 16 and HiScale 16	40.2			25		N/A		1.1		25		
Capto Chelating <sup>1</sup> Capto Blue	20	XK 26 and HiScale 26	106.1	20% ethanol with 0.4 M NaCl	45–55	66	750			1.1	_	66	_	
Capto Blue (High Sub) <sup>1</sup>		XK 50 and HiScale 50	392.5			250				1.15		250		
Capto Dido (Ingli Cd2)		XK 16 and HiScale 16	70.3			25	_			1.02	_	14		
VII Select <sup>1</sup>	35	XK 26 and HiScale 26	185.7			66	_			1.03		37	420	
Particle size d <sub>50v</sub> ³: 75 μm		XK 50 and HiScale 50	686.9			250	-			1.03	-	140	-	

<sup>1</sup> Part of the CDM program from Cytiva. Packing protocols for CDM-developed resins are not verified but are based on packing protocols for standard products having similar pressure-flow characteristics. <sup>2</sup> The PF values in this table are specific for the lab-packing method used. The PF shown here bears no relation to the PF described for large-scale column packing procedures.

 ${}^{3}$  d<sub>50y</sub> = median particle size of the cumulative volume distribution.

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