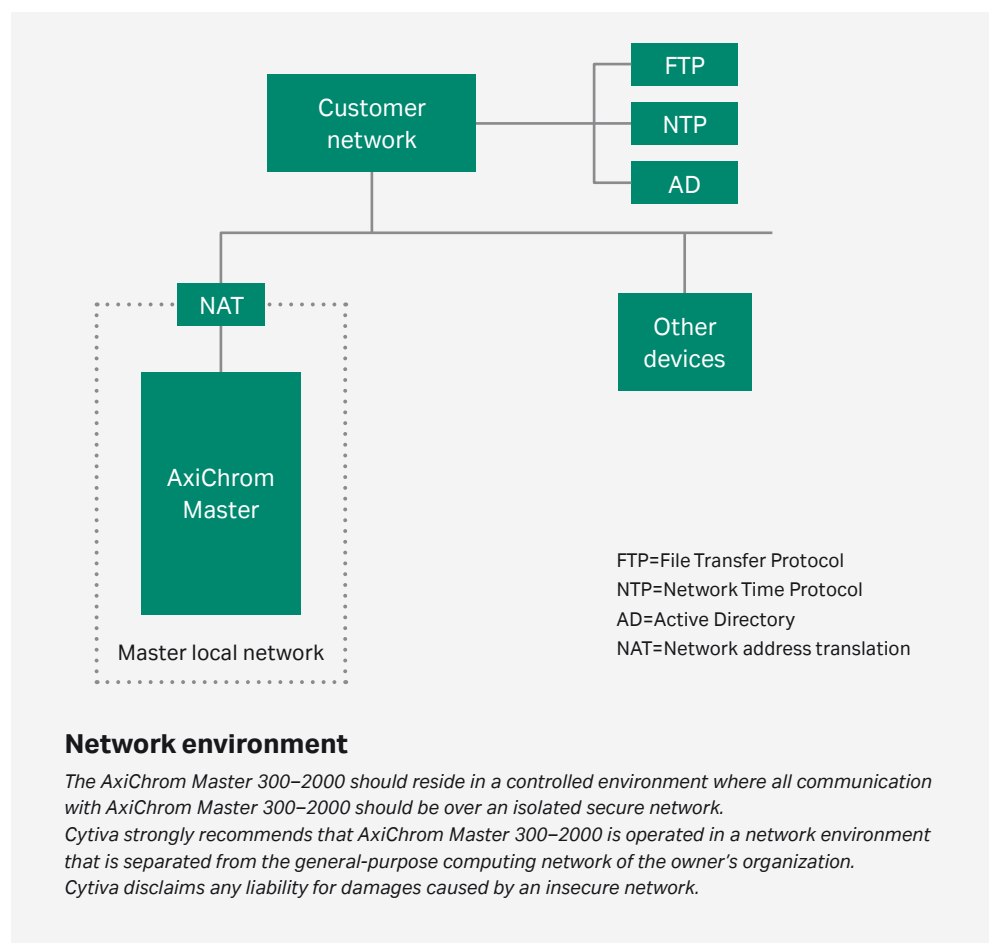


# AxiChrom Master 300–2000 network set-up

- The IP-addresses in the AxiChrom™ Master 300–2000 network are fixed and cannot be changed.
- To route the IP-addresses, an external NAT-capable device (e.g., a switch) is needed. This is not provided by Cytiva.

Device	IP	Communication
PLC	192.168.1.40	NTP (time sync)
Panel	192.168.1.41	AD, FTP (users and audit)



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