



High-throughput spheroid imaging and formation for using magnetic 3D bioprinting

Intellectual Property Notice: The Biopharma business of GE Healthcare was acquired by Danaher on 31 March 2020 and now operates under the Cytiva™ brand. Certain collateral materials (such as application notes, scientific posters, and white papers) were created prior to the Danaher acquisition and contain various GE owned trademarks and font designs. In order to maintain the familiarity of those materials for long-serving customers and to preserve the integrity of those scientific documents, those GE owned trademarks and font designs remain in place, it being specifically acknowledged by Danaher and the Cytiva business that GE owns such GE trademarks and font designs.

cytiva.com

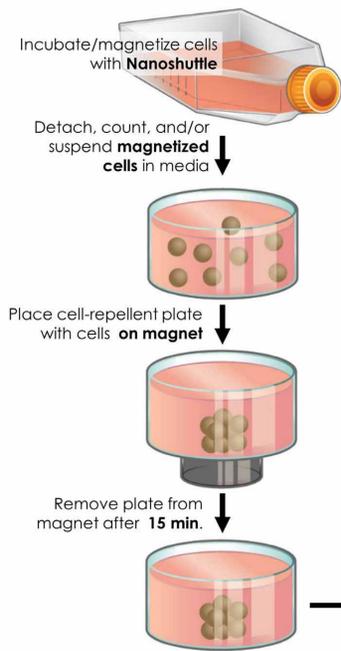
GE and the GE Monogram are trademarks of General Electric Company. Other trademarks listed as being owned by General Electric Company contained in materials that pre-date the Danaher acquisition and relate to products within Cytiva's portfolio are now trademarks of Global Life Sciences Solutions USA LLC or an affiliate doing business as Cytiva. Cytiva and the Drop logo are trademarks of Global Life Sciences IP Holdco LLC or an affiliate. All other third-party trademarks are the property of their respective owners.
© 2020 Cytiva
All goods and services are sold subject to the terms and conditions of sale of the supplying company operating within the Cytiva business. A copy of those terms and conditions is available on request. Contact your local Cytiva representative for the most current information.
For local office contact information, visit [cytiva.com/contact](https://www.cytiva.com/contact)

High-throughput spheroid imaging and formation for using magnetic 3D bioprinting

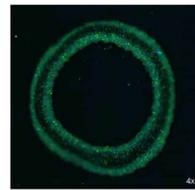
¹Hubert Tseng, ²Paula Feinberg-Zadek, ¹William L. Haisler, ¹Jacob A. Gage, ¹Glauco R. Souza

1. Nano3D Biosciences, Inc. Houston, TX USA
2. GE Healthcare, Marlborough, MA, USA

Summary

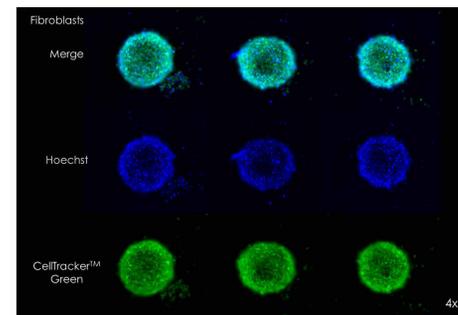


- 3D cell culture have the potential to recreate native tissue environments
- Current products on the market have technical challenges limiting their use for high-throughput screening.
- Magnetic 3D bioprinting works by magnetizing cells with NanoShuttle (NS), then printing them with magnetic forces in CELLSTAR™ flat-bottom cell-repellent plates
- This platform escapes limitations of others by being reproducible, fast, easy to use, and using flat bottom adaptable for high-content and high-throughput imaging
- 3D cultures can be centered in the middle of the well, while on a flat and high-optical quality surface, for efficient high-throughput and high-resolution imaging



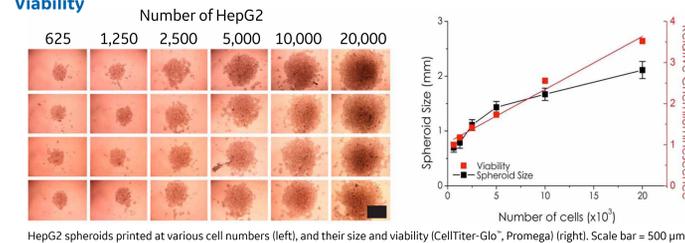
Bioprinted 3D ring of fibroblast labeled with CellTracker™ green and Hoechst nuclei staining. Rings can be easily bioprinted and coupled with real-time imaging for generating wound-healing and cell migration models. Rings contract over time corresponding to wound-healing or migration rates of specific cell types.
1. Timm et al. Scientific Reports, October 2013
2. Tseng et al. Scientific Reports, July 2016

Reproducibility & Scalability

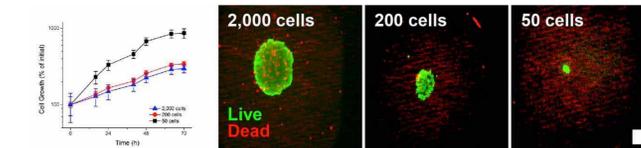


3D fibroblast spheroids after 12 hours of printing (10,000 cells per spheroid).

Viability



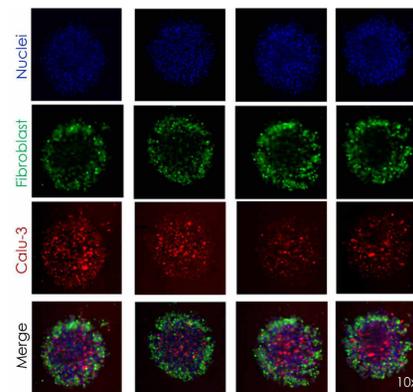
HepG2 spheroids printed at various cell numbers (left), and their size and viability (CellTiter-Glo™, Promega) (right). Scale bar = 500 μm.



Viability of PC3 prostate cancer spheroids of 2,000, 200, and 50 cells measured by RealTime-Glo RealTime-Glo (left) and live/dead staining (right). Scale bar = 250 μm. Tseng et al. Promega Corporation Web site. <http://www.promega.com/resources/pubhub/bioprinting-3d-cell-cultures/>.

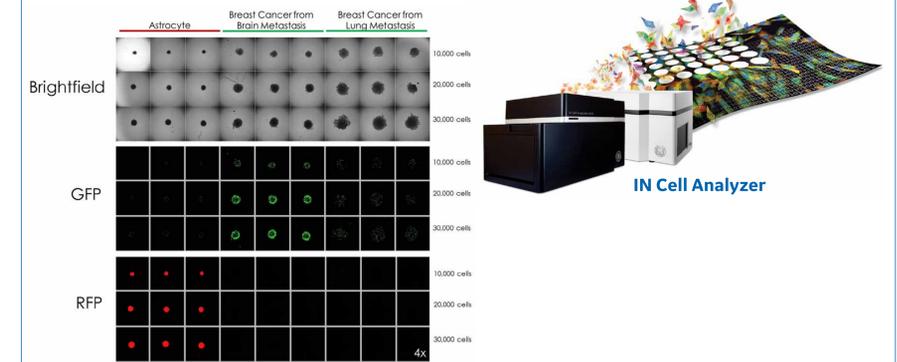
Co-culture

Bioprinted 3D co-cultures of lung adenocarcinoma (Calu-3, CellTracker™ Red) and fibroblasts (CellTracker™ Green) after 16 hours (Hoechst nuclei staining, blue). Cancer cells reproducibly localized inside, while fibroblasts are mostly at the outside of the co-culture.

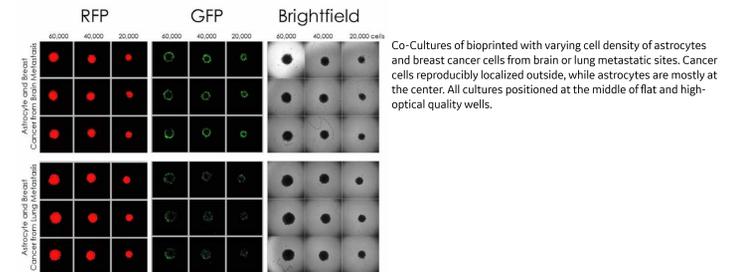


3D Culture and Co-Culture Centered on Flat Surface

Cultures 384-well

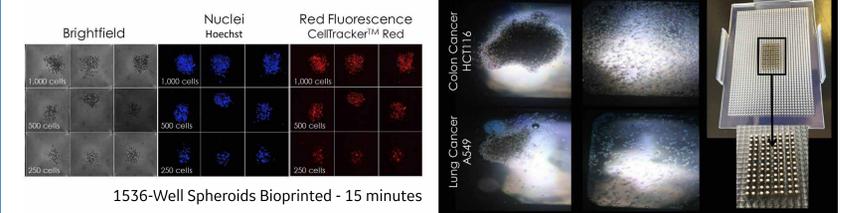


Co-cultures 384-well



Co-Cultures of bioprinted with varying cell density of astrocytes and breast cancer cells from brain or lung metastatic sites. Cancer cells reproducibly localized outside, while astrocytes are mostly at the center. All cultures positioned at the middle of flat and high-optical quality wells.

1,536-well 3D Bioprinting

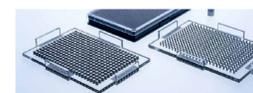


1536-Well Spheroids Bioprinted - 15 minutes

Advantages

- Rapid spheroid formation (<24 h)
- Cultures can be easily centered magnetically in the middle of the well
- Unattached spheroids with CELLSTAR™ flat bottom cell-repellent plates
- Magnetized spheroids easy to hold down while removing liquids
- Scalable, up/down, in size from 6- to 1536-well formats
- Print, culture, co-culture, stain, and image spheroids in same plate
- Non-specific to any cell type
- No effect of NS or magnetic field on cell viability and function
- No interference on any endpoint (fluorescence, qRT-PCR, etc)
- No special equipment/media required.

3D in a 2D Workflow



Magnetic 3D bioprinting is the ideal platform for high-throughput 3D culture
384-well bioprinting kit
CELLSTAR™ Cell-repellent 384-well plates

Acknowledgements

This project was funded by a SBIR Phase I award (R43ES024644) from the National Institute of Environmental Health Sciences (NIEHS) of the NIH; a SBIR Phase II award (1127551) from the NSF; and a award by the Center for Advancement of Science in Space (CASIS). We would like to thank: Promega for the CellTiter-Glo assay reagents; Dr. Bartholomeus from MD Anderson Cancer Center for the IN Cell Analyzer 6000 microscopy images; and ATCC for providing the Calu-3 cells.

References: <http://www.n3dbio.com/technical-resources/publications/>